The Campbell Group

Campbell Hausfeld • Wayne • Powerwinch

Industrial/Commercial Engineering

From Product Group

Concerning

Torque Specs for Quad Pumps

Instructions/Attach To:

US/CN018

Date 6/6/97

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The torque specifications for the fasteners used on the Quad (CIQ) pump are as follows:

Cylinder Head Bolts: 180-230 in/lbs
Connecting Rod Bolts: 75-90 in/lbs
Bearing Cap Bolts: Hand-Tight + 1/2 turn
Flywheel Botl: 50 ft/lbs.

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